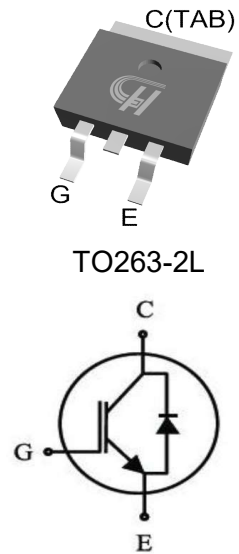


650V, 40A Trench Field Stop IGBT
Features

- * $V_{CE}=650V$, $I_C = 40A$
 $V_{CE(sat)}=1.75V$, $I_C=40A$,
- * High breakdown voltage to 650V for improved reliability
- * Trench-Stop Technology Offering:
 - Very tight parameter distribution
 - High ruggedness, temperature stable behavior
 - High Speed Switching
 - Low switching losses
 - Easy Parallel Switching Capability Due to Positive Temperature Coefficient in V_{CEsat}
- * TO263-2L Package

Applications

- * Uninterruptible Power Supply (UPS)
- * Welding Converters & Inverter
- * Power Factor Correnction (PFC)
- * Coverter with high switching frequency

Pin Description and Schematic

Trench Field Stop IGBT
Package Marking And Ordering Information

Device	Marking ^[1]	Device Package	Quantity
HCR40T65DT63TR	HCR40T65D xx	TO263-2L	1600pcs/Reel

note 1. The 'HCR40T65D' is product type and the 'xx' is date code.

ABSOLUTE MAXIMUM RATINGS (TC = 25°C UNLESS OTHERWISE NOTED)

Parameter	Symbol	HCR40T65D	Unit
Collector-Emitter Breakdown Voltage	V_{CE}	650	V
DC Collector Current, Limited by T_{JMAX}	I_C	$T_C=25^{\circ}C$ 80	A
		$T_C=100^{\circ}C$ 40	
Diode Forward Current, Limited by T_{JMAX}	I_F	$T_C=25^{\circ}C$ 80	A
		$T_C=100^{\circ}C$ 40	
Continuous Gate-emitter Voltage	V_{GE}	± 20	V
Transient Gate-emitter Voltage	V_{GE}	± 30	V
Turn off safe Operating area $V_{CE} \leq 650V$, $T_J \leq 150^{\circ}C$	-	160	A
Pulsed Collector Current, $V_{GE}=15V$, t_P limited by T_{JMAX}	I_{CM}	160	A
Power Dissipation, $T_J=25^{\circ}C$	P_{tot}	197	W
Soldering temperature, wave soldering 1.6mm(0.063in.) from case for 10s	T_L	260	$^{\circ}C$
Operating Junction Temperature Range	T_J	-40 to 175	$^{\circ}C$
Storage Temperature Range	T_{stg}	-55 to 150	$^{\circ}C$
IGBT Thermal Resistance, Junction-Case	R_{QJC}	0.76	K/W
FRD Thermal Resistance, Junction-Case	R_{QJC}	1.1	K/W
Thermal Resistance, Junction-to-Ambient(Maximum)	R_{QJA}	40.0	K/W

650V, 40A Trench Field Stop IGBT
Electrical Characteristics (TA = 25°C unless otherwise noted)

Parameter	Symbol	Test Conditions	HCR40T65D			Unit
			Min	Typ	Max	
States						
Collector-Emitter Breakdown Voltage	BV _{CES} ^[2]	V _{GE} 0V, I _c =250uA	650	-	-	V
Gate-Threshold Voltage	V _{GE(th)}	V _{GE} =V _C E, I _c =250uA	3.15	3.95	4.75	V
Collector-Emitter Saturation Voltage	V _C E(sat)	V _{GE} =15V, I _c =40A, T _J =25'C	-	1.75	2.3	V
		V _{GE} =15V, I _c =40A, T _J =175'C	-	2.20	-	V
Zero Gate Voltage Collector Current	I _C ES	V _C E=650V, V _{GE} =0V, T _J =25'C	-	-	40	uA
		V _C E=650V, V _{GE} =0V, T _J =175'C	-	-	4000	uA
Gate-Emitter Leakage Current	I _G ES	V _C E=0V, V _{GE} =±20V	-	-	400	nA
Transconductance	g _{fs}	V _C E= 20V, I _c = 40A	-	38	-	S
Dynamic						
Input Capacitance	C _I ES	V _C E= 30V, V _{GE} = 0V F=1MHz	-	2197	-	pF
Onput Capacitance	C _O ES		-	84	-	
Reverse Transfer Capacitance	C _R ES		-	12	-	
Gate Charge total	Q _g	V _{CC} =520V,I _c =40A, V _{GE} = 15V	-	75	-	nC
Gate to emitter charge	Q _{ge}		-	13	-	nC
Gate to collector charge	Q _{gC}		-	35	-	nC
Turn-On Delay Time	t _d (on)	T _J =25'C, V _C E=400V,I _c =40A, V _{GE} =0.0/15V, R _G =10Ω	-	7	-	ns
Rise Time	t _r		-	81	-	
Turn-Off Delay Time	t _d (off)		-	80	-	
Fall Time	t _f		-	89	-	
Turn-on Energy	E _{ON}		-	1.35	-	mJ
Turn-off Energy	E _{OFF}		-	0.62	-	
Turn-On Delay Time	t _d (on)	T _J =175'C, V _C E=400V,I _c =40A, V _{GE} =0.0/15V, R _G =10Ω	-	5	-	ns
Rise Time	t _r		-	90	-	
Turn-Off Delay Time	t _d (off)		-	95	-	
Fall Time	t _f		-	100	-	
Turn-on Energy	E _{ON}		-	1.5	-	mJ
Turn-off Energy	E _{OFF}		-	0.83	-	
Dynamic						
Diode Forward Voltage	V _F M	I _F =40A, T _J =25'C	-	1.85	-	V
		I _F =40A, T _J =175'C	-	1.65	-	V
Reverse Recovery Time	t _{rr}	T _J =25'C	-	114	-	ns
Reverse Recovery Current	I _{rr}	I _F =40A, V _R =400V,	-	9.8	-	A
Reverse Recovery Charge	Q _{rr}	di/dt=760A/us	-	0.57	-	uC

 Note[2] BV_{ces} testing without filter could damage the device. BV_{ces} is guaranteed by $I_{ces}@650V$ test.

650V, 40A Trench Field Stop IGBT

Typical Characteristics ($T_J = 25^\circ\text{C}$ unless otherwise noted)

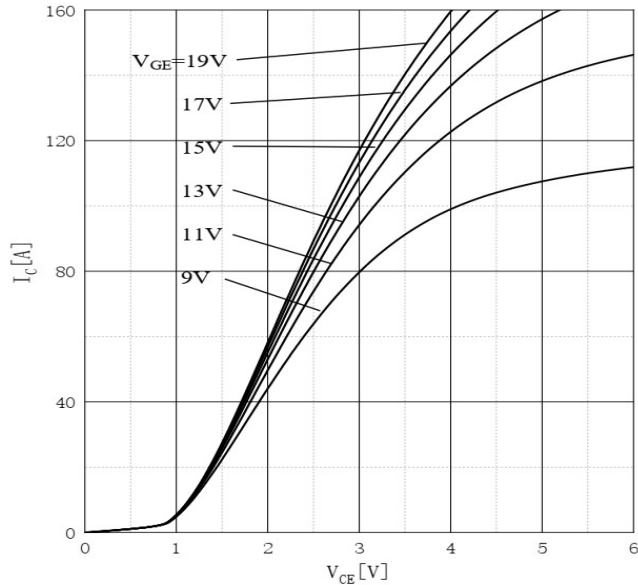


Figure 1. Output characteristic V_{CE} vs I_C at 25°C

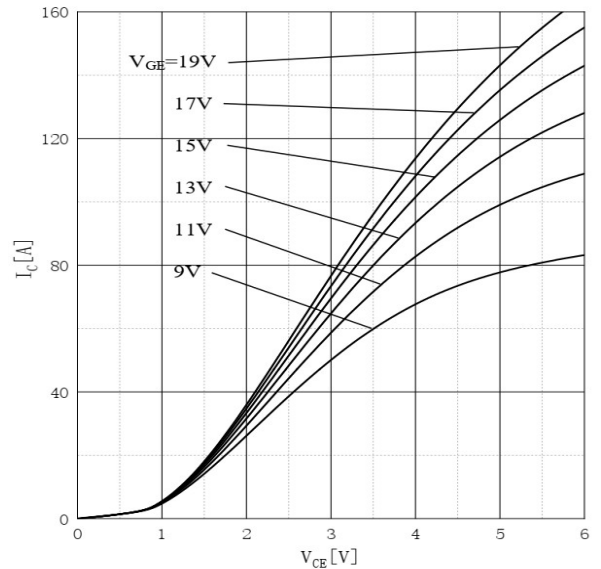


Figure 2. Output characteristic V_{CE} vs I_C at 175°C

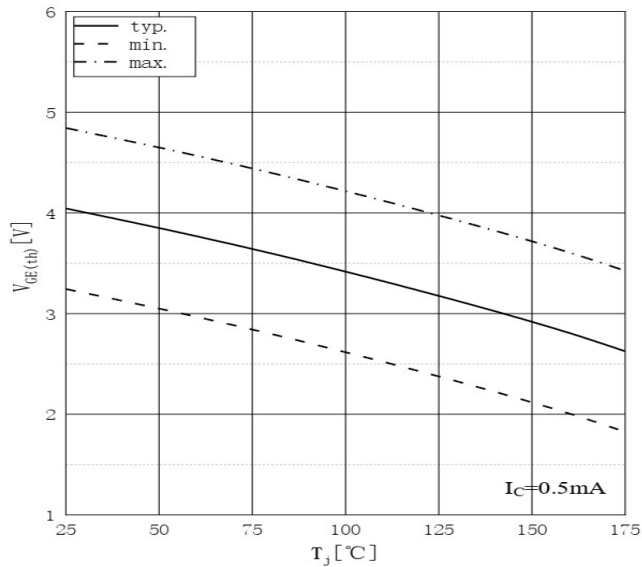


Figure 3. Gate-emitter threshold voltage as a function of junction temperature $V_{GE(th)}$ vs T_J

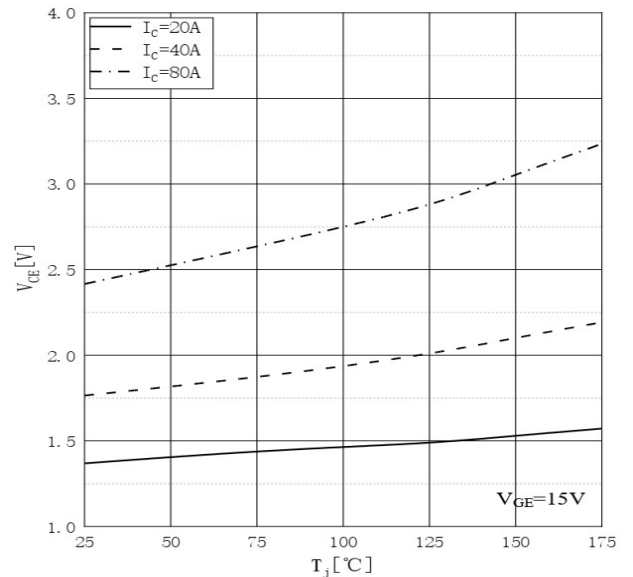


Figure 4. Collector-emitter saturation voltage as a function of junction temperature V_{CEsat} vs T_J

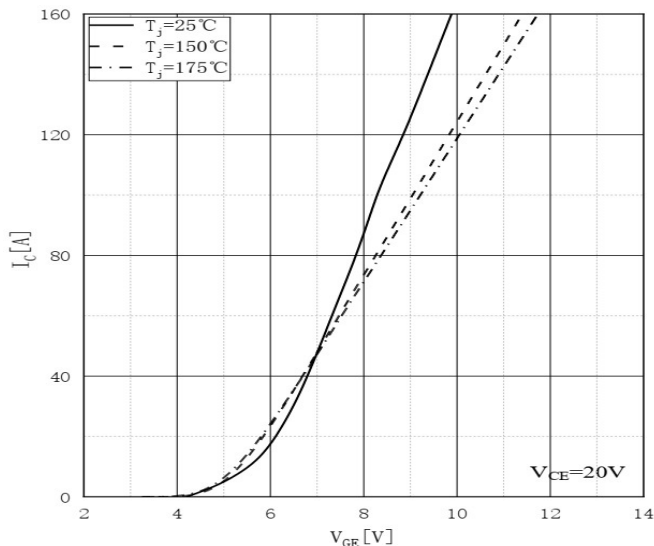


Figure 5. Transfer characteristic V_{GE} vs I_C

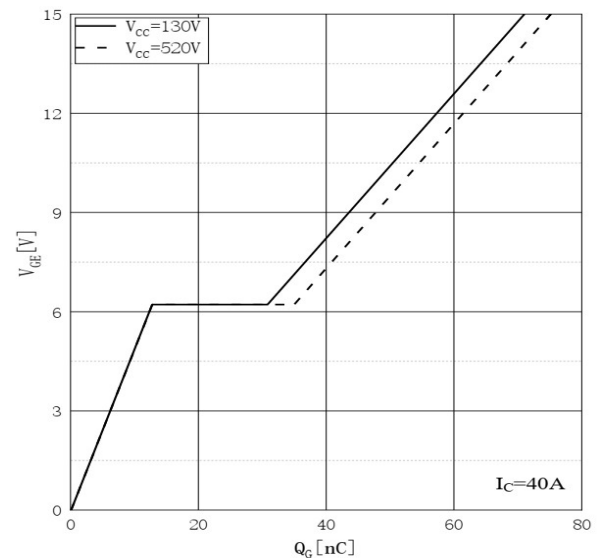


Figure 6. Gate charge Q_G

650V, 40A Trench Field Stop IGBT

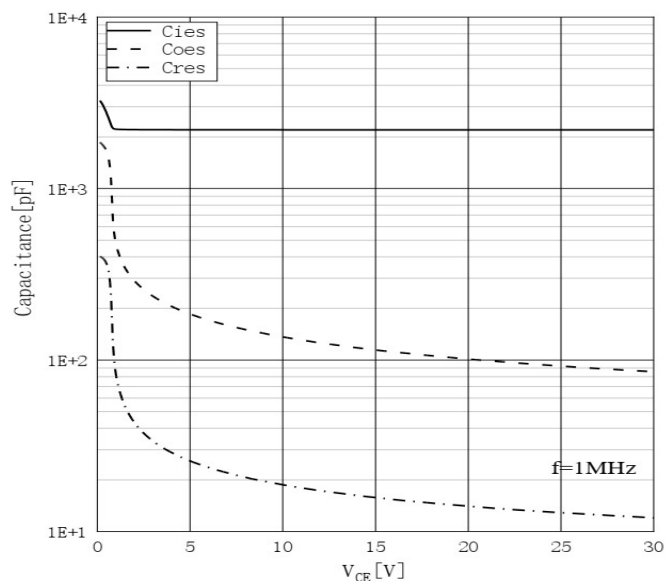
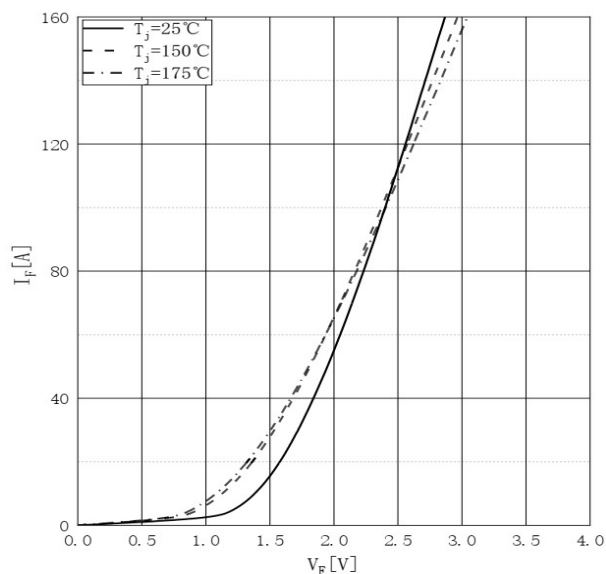
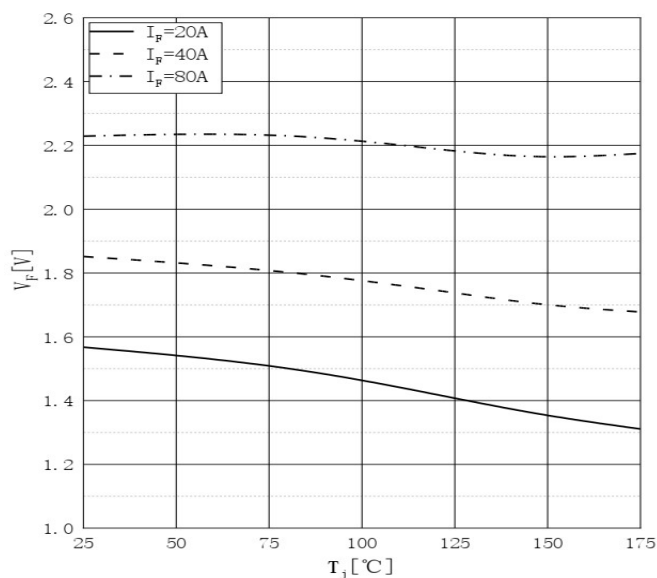
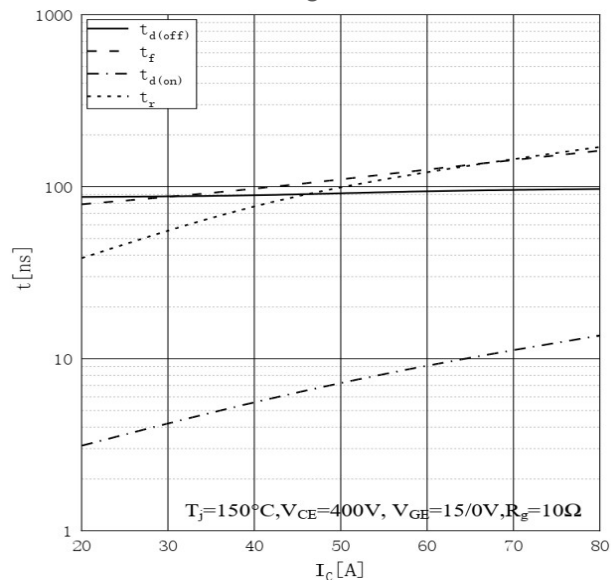
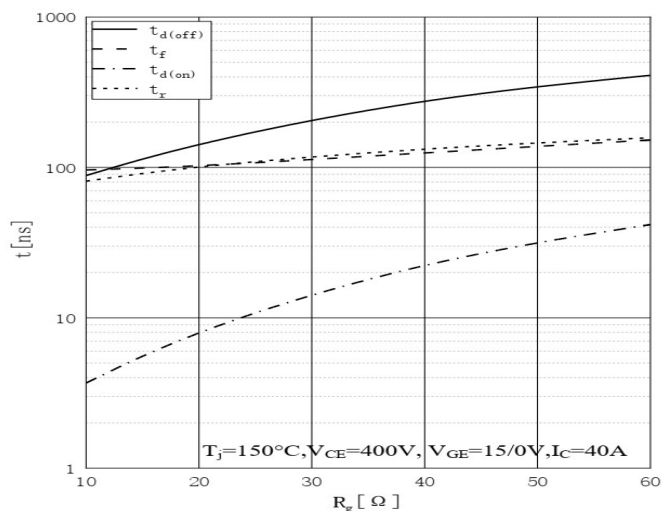
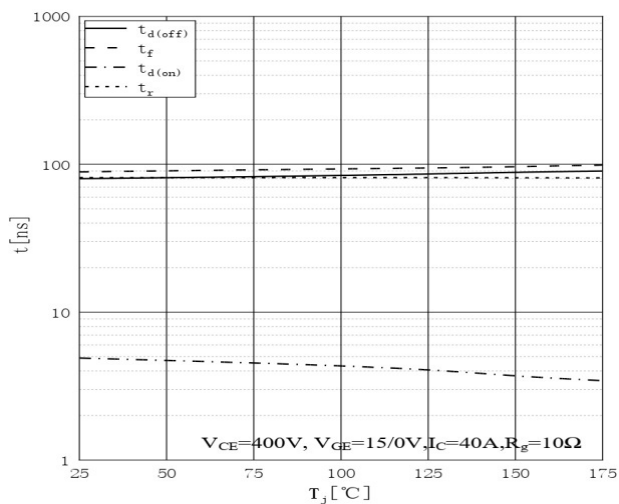
 Typical Characteristics ($T_J = 25^\circ\text{C}$ unless otherwise noted) (con.)


Figure 7. Capacitance characteristic


 Figure 8. Diode forward current as a function of forward voltage V_F vs I_F

 Figure 9. Diode forward voltage as a function of junction temperature V_F vs T_J

 Figure 10. Switching times vs Collector current I_C

 Figure 11. Switching times vs Gate resistor R_g

 Figure 12. Switching times vs Junction temperature T_J

650V, 40A Trench Field Stop IGBT

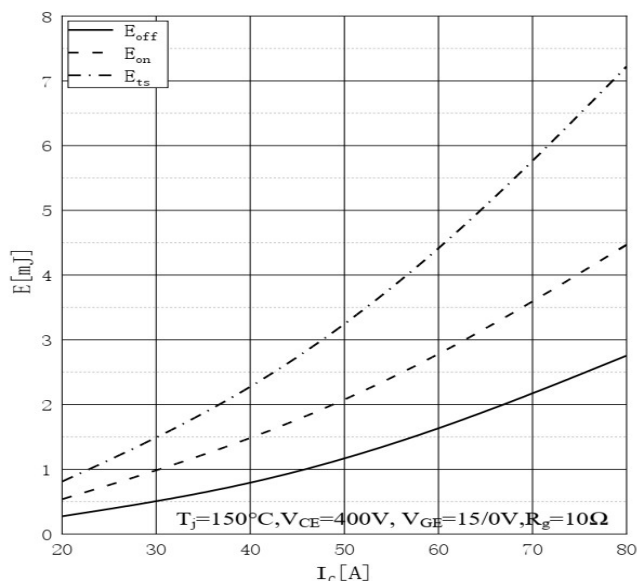
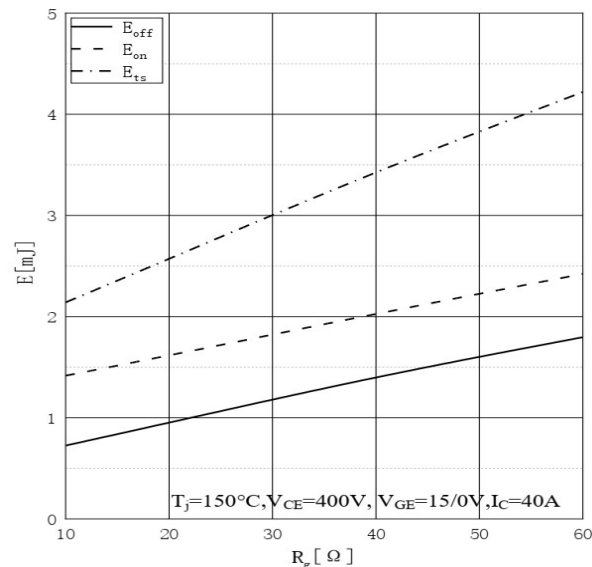
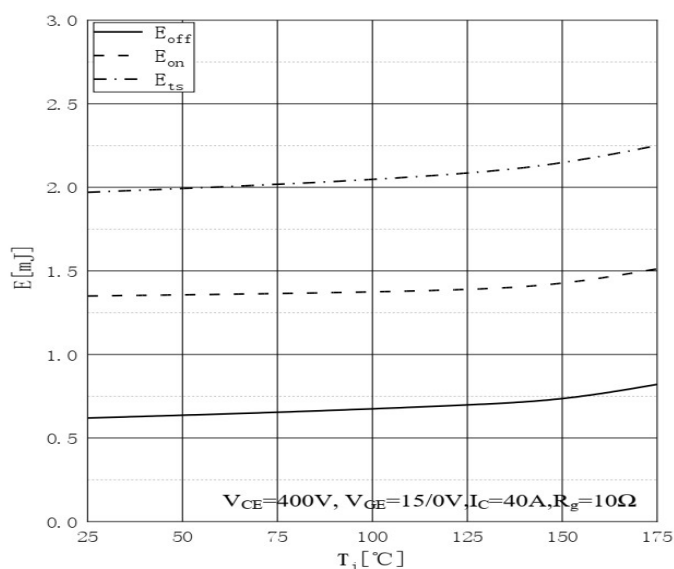
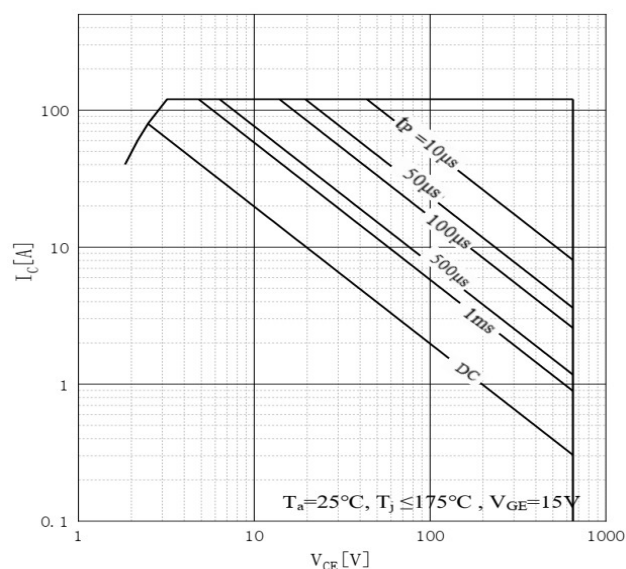
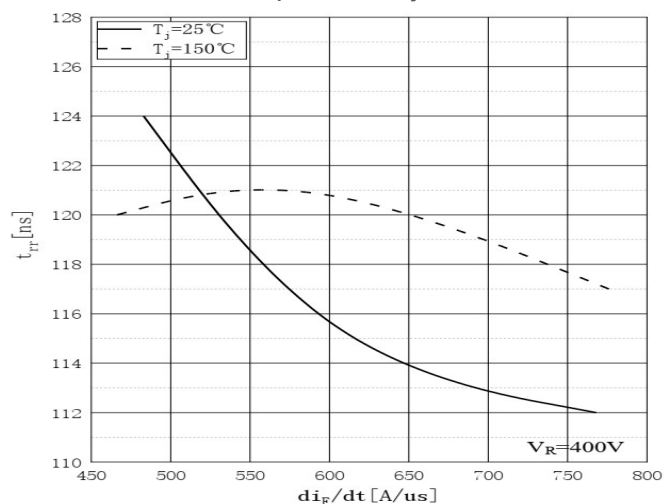
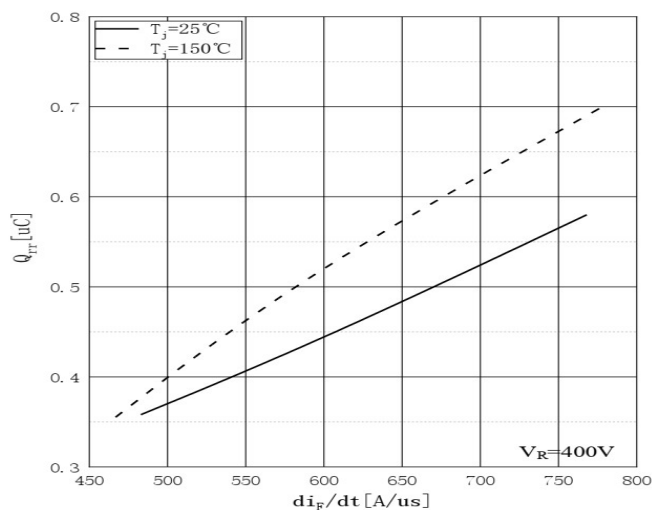
 Typical Characteristics ($T_J = 25^\circ\text{C}$ unless otherwise noted) (con.)

 Figure 13. Switching energy loss vs Collector current I_C

 Figure 14. Switching energy loss vs Gate resistor R_g

 Figure 15. Switching energy loss vs Junction temperature T_J


Figure 16. FBSOA characteristic


 Figure 17. Reverse recovery times as a function of diode current slope t_{rr} vs di_F/dt

 Figure 18. Reverse recovery charge as a function of diode current slope Q_{rr} vs di_F/dt

650V, 40A Trench Field Stop IGBT

Typical Characteristics ($T_J = 25^\circ\text{C}$ unless otherwise noted) (con.)

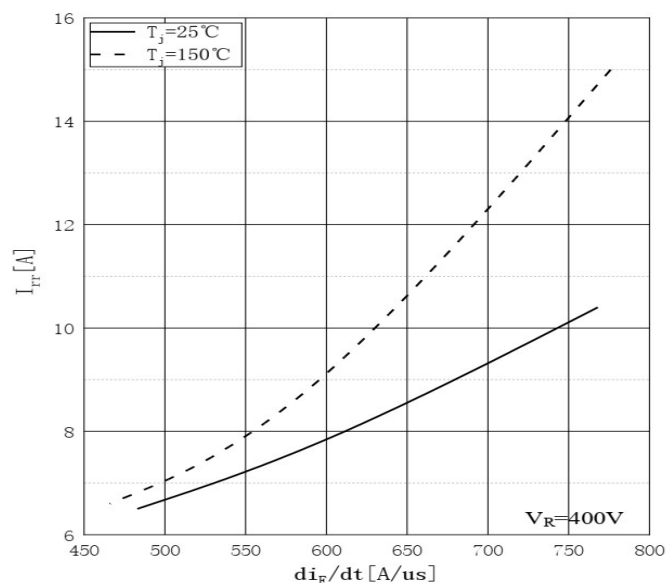


Figure 19. Reverse recovery current as a function of diode current slope I_{rr} vs di_F/dt

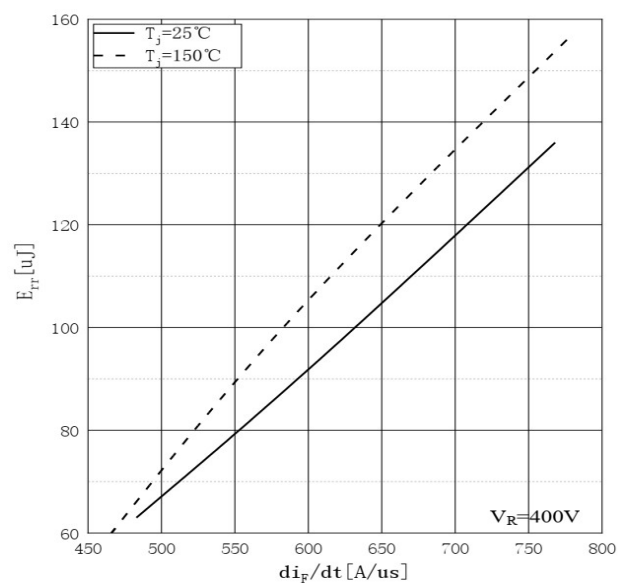


Figure 20. Reverse recovery energy as a function of diode current slope E_{rr} vs di_F/dt

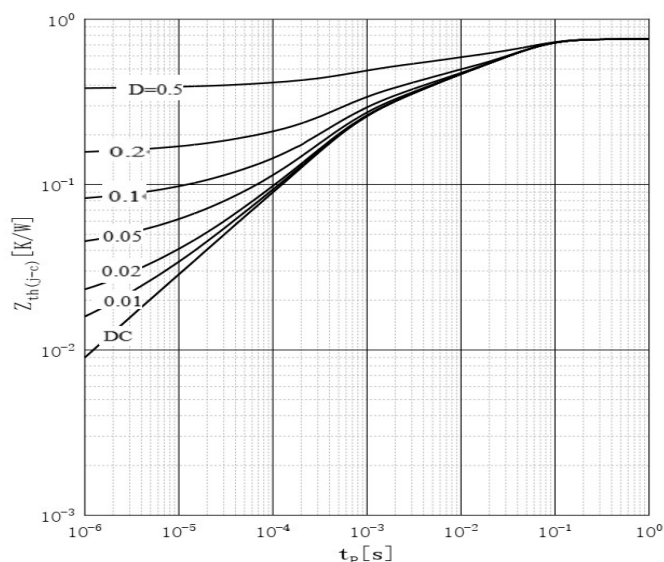


Figure 21. IGBT transient thermal impedance Z_{thjc}

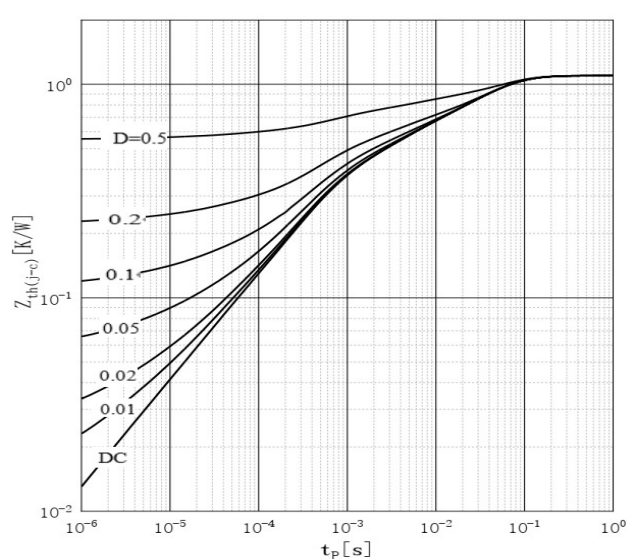


Figure 22. Diode transient thermal impedance Z_{thjc}

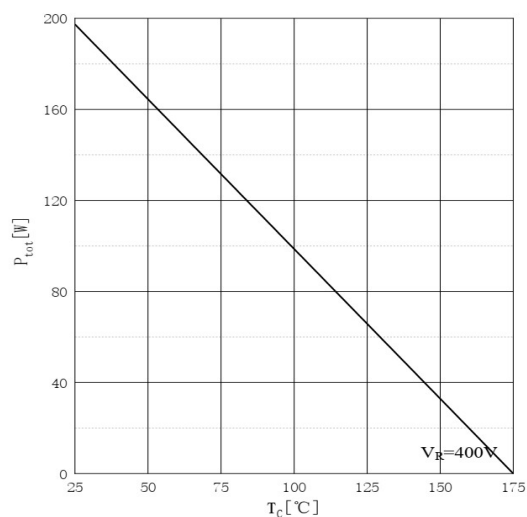
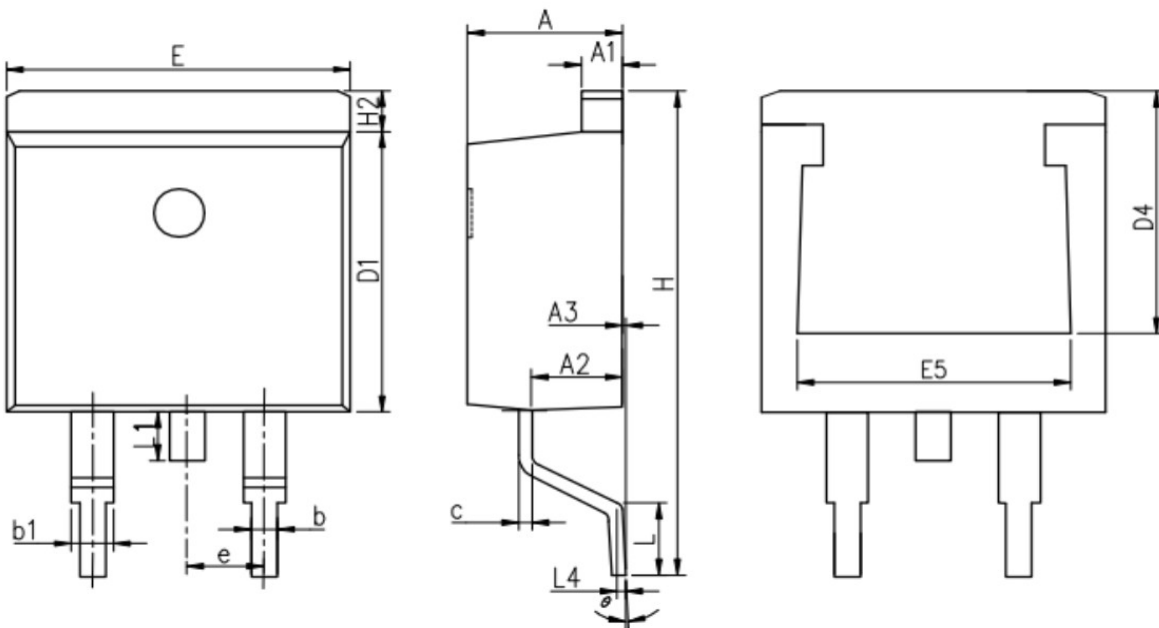


Figure 23. Power dissipation as a function of case temperature P_{tot} vs T_C

650V, 40A Trench Field Stop IGBT
Packaging Information

PKG: TO263-2L Package

unit : mm

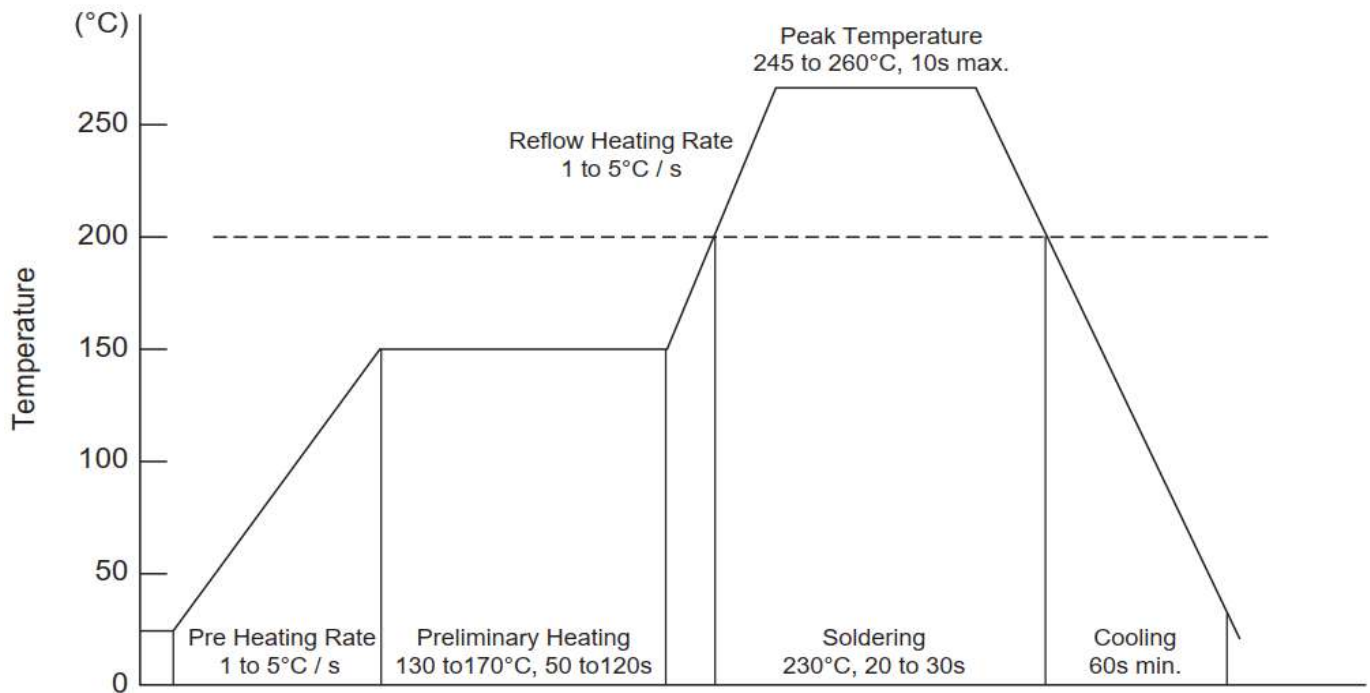

COMMON DIMENSIONS

SYMBOL	mm		
	MIN	NOM	MAX
A	4.37	4.57	4.77
A1	1.22	1.27	1.42
A2	2.49	2.69	2.89
A3	0	0.13	0.25
b	0.7	0.81	0.96
b1	1.17	1.27	1.47
c	0.3	0.38	0.53
D1	8.5	8.7	8.9
D4	6.6	-	-
E	9.86	10.16	10.36
E5	7.06	-	-
e	2.54 BSC		
H	14.7	15.1	15.5
H2	1.07	1.27	1.47
L	2	2.3	2.6
L1	1.4	1.55	1.7
L4	0.25 BSC		
θ	0°	5°	9°

650V, 40A Trench Field Stop IGBT

Conditins of Soldering and Storage

- * Recommended condition of reflow soldering



Recommended peak temperature is over 245°C, if peak temperature is below 245°C, you may adjust the following parameters:

- * Time length of peak temperature (longer)
- * Time length of soldering (longer)
- * Thickness of solder paste (thicker)
- * Conditions of hand soldering
 - * Temperature : 300°C
 - * Time : 3s max
 - * Times : one time
- * Storage conditions
 - * Temperature
5 to 40°C
 - * Humidity
30 to 80% RH
 - * Recommended period
One year after manufacturing