

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT**Features**

- Photovoltaic Cell Maximum Power Point Tracking
- Standalone Charge Management for 4-cell Lithium-ion Battery
- Wide Input Voltage: 6.5V to 32V
- Charge Current up to 4A
- PWM Switching Frequency: 550kHz
- Regulation Voltage: 16.8V $\pm$ 1%
- Charging Current is set with a current sense resistor
- Automatic Conditioning of Deeply Discharged Batteries
- 100% Duty Cycle
- Automatic Recharge
- 2 Open-drain Status Indication
- JEITA-Compliant Battery Temperature Monitoring
- Built-in Soft Start
- Battery Over-voltage Protection
- Operating Ambient Temperature -40°C to +85°C
- Available in eSSOP-10 Package
- Pb-free, Rohs-Compliant, Halogen Free

Applications

- Vacuum Cleaning Robot
- Emergency Lighting
- Industrial and Medical Equipment
- Electric Tools

General Description

HCR9754 is a PWM switch-mode charger controller IC for 4-cell lithium-ion batteries with few external components in small footprint package.

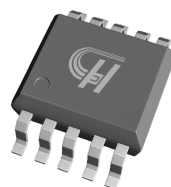
The HCR9754 is specially designed for charging 4-cell lithium ion batteries with trickle charge, constant current and constant voltage mode. In constant voltage mode, the regulation voltage is fixed at 16.8V with 1% accuracy. The constant charging current is set with an external current sense resistor.

When photovoltaic cell is used as power supply, HCR9754 can automatically adjust charge current to track solar panel's maximum power point.

Deeply discharged batteries are automatically trickle charged at 25% of the programmed constant charging current until the cell voltage exceeds 66.6% of regulation voltage. The charge cycle is terminated once the charging current drops to 15% of full-scale current, and a new charge cycle automatically restarts if battery voltage falls below 95.8% of regulation voltage. HCR9754 will automatically enter sleep mode when input voltage is lower than battery voltage.

Other features include JEITA-compliant battery temperature monitoring, under voltage lockout, battery over voltage protection, 2 open-drain status indications, etc.

HCR9754 is available in thermally-enhanced eSSOP-10 package.



eSSOP-10

Figure 1. Appearance Diagram of HCR9754

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Pin Configuration

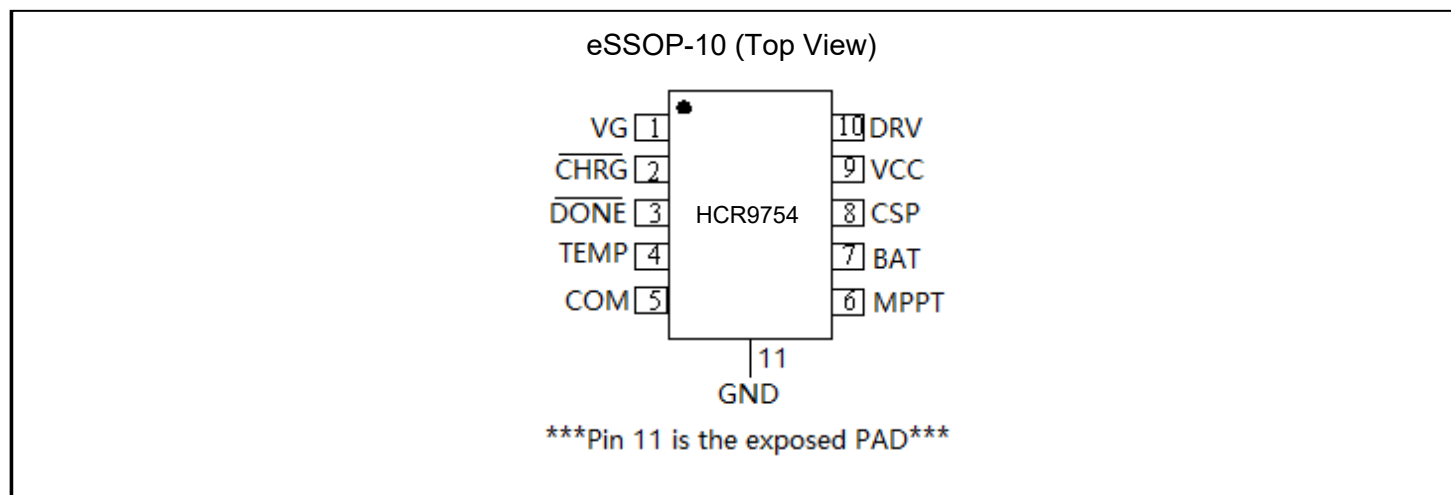


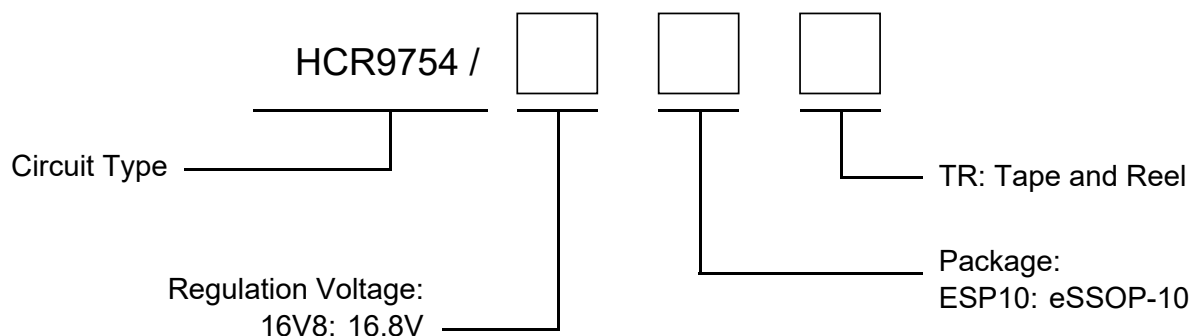
Figure 2. Pin Configuration

Pin Descriptions

Pin No.	Name	Description
1	VG	Internal Voltage Regulator. VG internally supplies power to gate driver, connect a 100nF capacitor between VG pin and V _{CC} pin.
2	$\overline{\text{CHRG}}$	Open-Drain Charge Status Output. When the battery is being charged, this pin is pulled low by an internal switch. Otherwise this pin is in high impedance state.
3	$\overline{\text{DONE}}$	Open-Drain Termination Status Output. When charging is terminated, this pin is pulled low by an internal switch. Otherwise this pin is in high impedance state.
4	TEMP	Battery Temperature Monitoring Input. Connecting a 10K Ω NTC thermistor between TEMP pin and GND. • If TEMP pin's voltage is below 0.1V or above 0.85V, which means battery is too hot or too cold, charging is suspended. • If TEMP's voltage is between 0.1V and 0.135V, which means battery is warm, charge current is reduced to 50% of full-scale current and termination voltage is reduced to 97.91%*V_{term} • If TEMP's voltage is between 0.135V and 0.55V, HCR9754 functions normally. • If TEMP's voltage is between 0.55V and 0.85V, which means battery is cool, charge current is reduced to 25% of constant current. If battery temperature monitoring function is not needed, connect a fixed 10K ohm resistor from TEMP pin to GND.
5	COM	Loop Compensation Input. Connect a 100nF capacitor from this pin to GND to stabilize current and voltage regulation loops.
6	MPPT	Photovoltaic Cell Maximum Power Point Tracking Pin. Connect this pin to the external resistor divider for maximum power point tracking. In maximum power point tracking status, the MPPT pin's voltage is regulated to 1.205V.

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Pin Descriptions (Continued)

Pin No.	Name	Description
7	BAT	Battery Voltage Sensing Input and the Negative Input for Charging Current Sensing. Externally BAT pin should be connected to positive terminal of battery to sense battery voltage. BAT pin and the CSP pin measure the voltage drop across current sense resistor R_{CS} to regulate charge current.
8	CSP	Positive Input for Charge Current Sensing. This pin and the BAT pin measure the voltage drop across current sense resistor R_{CS} to regulate charge current.
9	V_{CC}	External DC Power Supply Input. V_{CC} is also the power supply for internal circuit. Bypass this pin with a filtering capacitor.
10	DRV	Gate Drive Pin. Drive the gate of external P-channel MOSFET.
11	Exposed PAD	Ground (GND). The negative terminal of input power supply and battery.

Ordering Information

Ordering Code

Part Number	Marking ID (Note 2)	Temperature Range	Package	Quantity per Reel
HCR9754/16V8ESP10TR	HCR9754xx	-40 to +85°C	eSSOP-10	4000

Note 2: "HCR9754" is the product type and "xx" is the date code.

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Typical Application Circuit

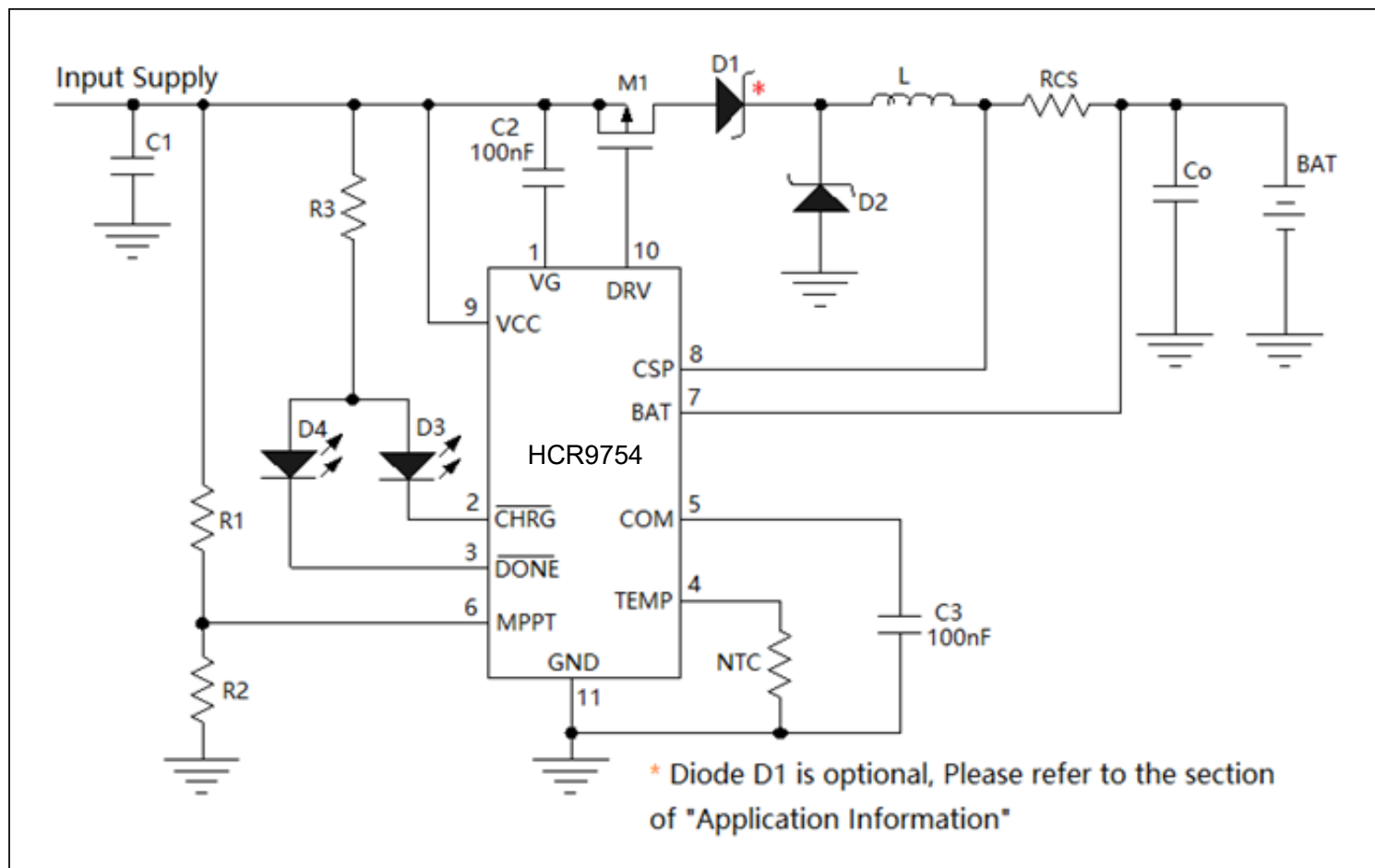


Figure 3. Typical Application Circuit

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Absolute Maximum Ratings

Parameter	Min.	Max.	Unit
Voltage from V_{CC} to GND	-0.3	36	V
Voltage from $\overline{CHRG}$ to GND	-0.3	36	V
Voltage from $\overline{DONE}$ to GND	-0.3	36	V
Voltage from VG, DRV to V_{CC}	-8	+0.3	V
Voltage from CSP, BAT to GND	-0.3	36	V
Voltage TEMP to GND	-0.3	6.5	V
Voltage from COM to GND	-0.3	6.5	V
Maximum Junction Temperature		150	°C
Operating Temperature Range	-40	85	°C
Storage Temperature	-65	150	°C
Lead Temperature (Soldering, 10s)		260	°C
Thermal Resistance (eSSOP10)	TBD		
Voltage from MPPT to GND	-0.3	6.5	V

Stresses beyond those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Recommend Operating Conditions

Parameter	Symbol	Min.	Max.	Unit
Input Voltage	V_{CC}	6.5	32	V
Operating Ambient Temperature	T_A	-40	+85	°C

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Electrical Characteristics

($V_{CC} = 20V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, Typical values are at $T_A = +25^{\circ}C$, unless otherwise noted)

Parameter	Symbol	Test Conditions	Min.	Typ.	Max.	Unit
Input Voltage Range	V_{CC}		6.5		32	V
Under Voltage Lockout Threshold	UVLO		3.8	5	6.3	V
Operating Current	I_{VCC}	$V_{BAT} > V_{REG}$	540	665	800	μA
Current Sense		$V_{BAT} > V_{PRE}$, $V_{CSP} - V_{BAT}$	88	100	112	mV
Current Sense		$V_{BAT} < V_{PRE}$, $V_{CSP} - V_{BAT}$	15	25	35	mV
BAT Pin Current	I_{BAT1}	Termination, $V_{BAT} = 17V$	8	12	16	μA
BAT Pin Current	I_{BAT2}	Sleep mode, $V_{BAT} = 15V$	2.4	3.8	5.2	μA
Regulation Voltage (Constant Voltage Mode)	V_{REG}	Normal battery temperature	16.64	16.8	16.96	V
Regulation Voltage (Constant Voltage Mode)	V_{REG}	Battery warm	16.28	16.45	16.62	V
Charge Current Sense Measure ($V_{CSP} - V_{BAT}$)	V_{CS}	$V_{BAT} > V_{PRE}$	88	100	112	mV
Charge Current Sense Measure ($V_{CSP} - V_{BAT}$)	V_{CS}	$V_{BAT} > V_{PRE}$, Battery warm	40	50	60	mV
Charge Current Sense Measure ($V_{CSP} - V_{BAT}$)	V_{CS}	$V_{BAT} < V_{PRE}$, Battery cool	15	25	35	mV
Trickle Charge						
Precharge Threshold	V_{PRE}	BAT Voltage rises	64	66.6	69	$\%V_{REG}$
Hysteresis	H_{PRE}	BAT Voltage falls		2.5		$\%V_{REG}$
Charge Termination						
Termination Threshold	I_{term}	Charge Current Falls		15		$\%I_{CC}$
Recharge						
Recharge Threshold	V_{RE}	BAT falls	93	95.8	98.6	$\%V_{REG}$
Recharge Threshold	V_{RE}	BAT falls, Battery warm	88.5	91.6	94.7	$\%V_{REG}$

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT
Electrical Characteristics (Continued)

($V_{CC} = 20V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, Typical values are at $T_A = +25^{\circ}C$, unless otherwise noted)

Parameter	Symbol	Test Conditions	Min.	Typ.	Max.	Unit
BAT Pin Over Voltage Protection						
Over Voltage Threshold	V_{OV}	BAT Voltage rises	1.036	1.068	1.1	V_{REG}
Over Voltage Release Threshold	V_{CLR}	BAT Voltage falls	1.0	1.024	1.049	V_{REG}
CHRG Pin						
CHRG Sink Current	I_{CHRG}	$V_{CHRG}=1V$, charge mode	7	12	18	mA
CHRG Leakage Current	I_{LK1}	$V_{CHRG}=32V$, termination			1	μA
DONE Pin						
DONE Sink Current	I_{DONE}	$V_{DONE}=1V$, termination	7	12	18	mA
DONE Leakage Current	I_{LK2}	$V_{DONE}=32V$, charge mode			1	μA
MPPT Pin						
Regulation Voltage	V_{MPPT}	MPP Tracking Mode	1.18	1.205	1.23	V
Bias Current	I_{MPPT}		-100	0	100	nA
Oscillator						
Frequency	f_{OSC}		450	550	650	kHz
Maximum Duty Cycle	D_{MAX}				100	%
Sleep Mode						
Sleep Mode Threshold Measure ($V_{CC}-V_{BAT}$)	V_{SLP}	V_{CC} falls, $V_{BAT}=16V$	0.0	0.06	0.1	V
Sleep Mode Release Threshold Measure ($V_{CC}-V_{BAT}$)	V_{SLPR}	V_{CC} rises, $V_{BAT}=16V$	0.15	0.28	0.41	V

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Electrical Characteristics (Continued)

($V_{CC} = 20V$, $T_A = -40^{\circ}C$ to $+85^{\circ}C$, Typical values are at $T_A = +25^{\circ}C$, unless otherwise noted)

Parameter	Symbol	Test Conditions	Min.	Typ.	Max.	Unit
DRV Pin						
V_{DRV} High ($V_{CC} - V_{DRV}$)	V_H	$I_{DRV} = -10mA$		60		mV
V_{DRV} Low ($V_{CC} - V_{DRV}$)	V_L	$I_{DRV} = 0mA$		5.5		V
Rise Time	t_r	$C_{load} = 2nF$, 10% to 90%	30	40	65	nS
Fall Time	t_f	$C_{load} = 2nF$, 90% to 10%	30	40	65	nS
TEMP Pin						
TEMP Current	I_{TEMP}		27	30	33	μA
Cold Threshold	V_{COLD}	V_{TEMP} rises, cool to cold	800	850	900	mV
Cold Release Threshold	V_{COLDR}	V_{TEMP} falls, cold to cool	755	805	855	mV
Cool Threshold	V_{COOL}	V_{TEMP} rises, normal to cool	510	550	590	mV
Cool Release Threshold	V_{COOLR}	V_{TEMP} falls, cool to normal	465	505	545	mV
Warm Threshold	V_{WARM}	V_{TEMP} falls, normal to warm	120	135	150	mV
Warm Release Threshold	V_{WARMR}	V_{TEMP} rises, warm to normal	138	155	172	mV
Hot Threshold	V_{HOT}	V_{TEMP} falls, warm to hot	85	100	115	mV
Hot Release Threshold	V_{HOTR}	V_{TEMP} rises, hot to warm	105	120	135	mV

V_{REG} is the regulated voltage in constant voltage mode; I_{CC} is the charge current in constant current mode.

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Detailed Description

HCR9754 is a constant current, constant voltage battery charger controller IC that can be powered by the photovoltaic cell with maximum power point tracking function. The HCR9754 adopts PWM step-down switching architecture, and can be used to charge 4-cell Lithium ion batteries. The charge current is set by an external current sense resistor (R_{CS}) across the CSP and BAT pins. The final battery regulation voltage in constant voltage mode is internally fixed at 16.8V with 1% accuracy.

A charge cycle begins when the voltage at the V_{CC} pin rises above the UVLO level and is greater than the battery voltage by V_{SLPR} . At the beginning of the charge cycle, if the battery voltage is less than 66.6% of regulation voltage (V_{REG}), the charger goes into trickle charge mode. The trickle charge current is internally set to 25% (Typical) of the full-scale current. When the battery voltage exceeds 66.6% of regulation voltage, the charger goes into the full-scale constant current charge mode. In constant current mode, the charge current is set by the external sense resistor R_{CS} and an internal 100mV reference, the charge current equals to $100\text{mV}/R_{CS}$. When the battery voltage approaches the regulation voltage, the charger goes into constant voltage mode, and the charge current will start to decrease. When the charge current drops to 15% of the full-scale current, the charge cycle is terminated, $\overline{\text{CHRG}}$ pin outputs high impedance and $\overline{\text{DONE}}$ pin is pulled down to GND to indicate the termination status.

To restart the charge cycle, just remove and reapply the input voltage. Also, a new charge cycle will begin if the battery voltage falls below the recharge threshold of 95.8% of the regulation voltage in constant voltage mode.

The HCR9754 adopts the constant voltage method to track the photovoltaic cell's maximum power point. The MPPT pin's voltage is regulated to 1.205V to track the maximum power point of the photovoltaic cell.

When the input voltage is not present, the charger automatically goes into sleep mode, all the internal circuits are shutdown.

An over-voltage comparator guards against voltage transient overshoots (>6.8% of regulation voltage). In this case, the external P-channel MOSFET is turned off until the overvoltage condition is cleared. This feature is useful for battery load dump or sudden removal of battery.

The charging profile is shown in Figure 4.

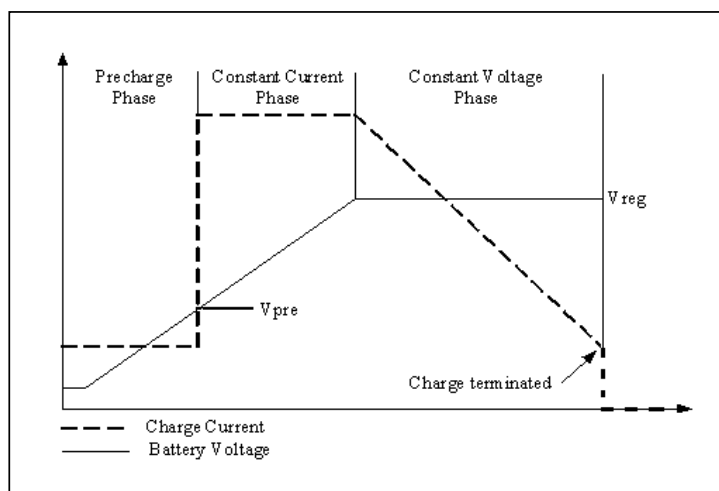


Figure 4. Charging Profile

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Application Information

Under voltage Lockout (UVLO)

An under-voltage lockout circuit monitors the input voltage and keeps the charger off if V_{CC} falls below 6.5V(Maximum).

Trickle Charge Mode

At the beginning of a charge cycle, if the battery voltage is below 66.6% of the regulation voltage, the charger goes into trickle charge mode with the charge current reduced to 25% of the full-scale current.

Charge Current Setting

The full-scale charge current, namely the charge current in constant current mode, is decided by the following formula:

$$I_{CH} = \frac{100mV}{R_{CS}}$$

Where:

I_{CH} is the full scale charge current

R_{CS} is the current sense resistor between the CSP pin and BAT pin

The Maximum Power Point Tracking

HCR9754 adopts the constant voltage method to track the photovoltaic cell's maximum power point. From I-V curve of photovoltaic cell, under a given temperature, the photovoltaic cell's voltages at the maximum power point are nearly constant regardless of the different irradiances. So the maximum power point can be tracked if the photovoltaic cell's output voltage is regulated to a constant voltage.

HCR9754's MPPT pin's voltage is regulated to 1.205V to track the maximum power point working with the off-chip resistor divider (R_1 and R_2 in Figure 3).

The maximum power point voltage is decided by the following equation:

$$V_{MPPT} = 1.205 \times (1 + R_1 / R_2)$$

Charge Termination

In constant voltage mode, the charge current decreases gradually. When the charge current decreases to 15% of the full-scale current, the charging is terminated. In charge termination mode, $\overline{CHRG}$ pin outputs high impedance and $\overline{DONE}$ pin is pulled down to GND to indicate the charge termination mode. In termination mode, the external P-channel MOSFET is turned off, no current flows to battery.

In photovoltaic cell's maximum power point tracking mode, the charging will not be terminated until the battery voltage is higher than 95.8% of the regulation voltage, even though the charge current is lower than 15% of the full-scale current.

Automatic Recharge

After the charge cycle is completed and both the battery and the input power supply (wall adapter) are still present, a new charge cycle will begin if the battery voltage falls below 95.8% of the regulation voltage in constant voltage mode.

Battery Temperature Monitoring

To prevent the damage caused by the very high or very low temperature done to the battery, the HCR9754 continuously monitor battery temperature by measuring the voltage at TEMP pin which is determined by TEMP pin's source current (30 μ A typical) and a 10K Ω negative temperature coefficient (NTC) thermistor connected between TEMP pin and GND as shown in Figure 3.

If battery temperature monitoring function is not needed, connect a fixed 10K Ω resistor from TEMP to GND.

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Application Information

The battery temperature monitoring function for HCR9754 is designed to follow the JEITA standard; charge current or charge termination voltage is reduced based on battery temperature ranges.

There are totally five battery temperature ranges for HCR9754:

- Hot: Above 55°C,
- Warm: 45°C to 55°C,
- Normal: 10°C to 45°C
- Cool: 0°C to 10°C,
- Cold: Below 0°C.

Normal operation occurs when battery temperature is between 10°C and 45°C, charge current and voltage will be the normal values.

When battery is in the Cool temperature range, which is between 0°C and 10°C, the charge current is 25% of full-scale charge current and charge termination voltage is not changed.

When the battery is in the Warm temperature range, which is between 45°C and 55°C, the charge current

is reduced to 50% of full-scale charge current and charge termination voltage is reduced to 97.91% of nominal value.

Charging is suspended if battery temperature is below Cold temp of 0°C or above Hot temp of 55°C. When charging is suspended, both $\overline{\text{CHRG}}$ and $\overline{\text{DONE}}$ pin becomes high impedance state.

Once battery temperature is not in hot range and cold range, charging resumes automatically.

TEMP pin voltage is the product of its source current and NTC's resistance, so the selection of NTC should make sure TEMP pin voltage meet the requirements of hot, warm, cool and cold threshold. An NTC of nominal resistance 10KΩ at room temperature may be suitable for HCR9754.

A resistor of small resistance in series with NTC thermistor and a resistor of large resistance in parallel with NTC thermistor can fine tune HCR9754's temperature range.

The following table lists TEMP pin voltage, charge current and termination voltage in the above-mentioned 5 battery temperature range.

Battery Temperature Range	TEMP Pin Voltage	Charge Current	Termination Voltage
Hot: above 55°C	$V_{\text{TEMP}} < V_{\text{HOT}}$	Charge Suspended	Charge Suspended
Warm: 45°C to 55°C	$V_{\text{HOTR}} < V_{\text{TEMP}} < V_{\text{WARM}}$	$50\% \cdot I_{\text{CC}}$	$97.91\% \cdot V_{\text{TERM}}$
Normal: 10°C to 45°C	$V_{\text{WARMR}} < V_{\text{TEMP}} < V_{\text{COOLR}}$	Normal Value	Normal Value
Cool: 0°C to 10°C	$V_{\text{COOL}} < V_{\text{TEMP}} < V_{\text{COLDR}}$	$25\% \cdot I_{\text{CC}}$	Normal Value
Cold: below 0°C	$V_{\text{TEMP}} > V_{\text{COLD}}$	Charge Suspended	Charge Suspended

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Application Information

Status Indication

The HCR9754 has 2 open-drain status output: $\overline{\text{CHRG}}$ and $\overline{\text{DONE}}$. $\overline{\text{CHRG}}$ pin is pulled down to GND when charger is in charging status, otherwise $\overline{\text{CHRG}}$ becomes high impedance. In termination status, $\overline{\text{DONE}}$ is pulled down to GND.

When the battery is not present, the charger charges the output capacitor to regulation voltage or the over-voltage protection threshold quickly, HCR9754 enters termination mode or over-voltage protection mode, then battery voltage decays slowly to recharge threshold or over-voltage release threshold because of discharge by the feedback resistors, HCR9754

enters charge mode, and the output capacitor is charged to regulation voltage or over-voltage protection threshold again, and so forth. Then a ripple waveform is formed at charger's output, namely battery positive terminal, in the meantime, $\overline{\text{CHRG}}$ pin outputs high impedance, $\overline{\text{DONE}}$ pin outputs pulse to indicate the battery's absence.

The $\overline{\text{CHRG}}$ and $\overline{\text{DONE}}$ pin should be tied to ground if not used.

The table 1 lists the indicator status and its corresponding charging status. It is supposed that red LED is connected to $\overline{\text{CHRG}}$ pin and green LED is connected to $\overline{\text{DONE}}$ pin.

$\overline{\text{CHRG}}$ Pin	$\overline{\text{DONE}}$ Pin	Description
Low (Red LED ON)	High Impedance (Green LED OFF)	Charging Status
High Impedance (Red LED OFF)	Low (Green LED ON)	Termination Status
High Impedance (Red LED OFF)	High Impedance (Green LED OFF)	There are 3 Possible Reasons: • $V_{CC} < V_{UVLO}$, or • $V_{CC} < V_{BAT}$, or • Battery Hot or Cold

Table 1 Status Indication

Gate Drive

The HCR9754's gate driver can provide high transient currents to drive the external pass transistor. The rise and fall times are typically 30ns when driving a 2000pF load, which is typical for a P-channel MOSFET with $R_{ds(on)}$ in the range of 30m Ω .

A voltage clamp is added to limit the gate drive to 7V max. below V_{CC} . For example, if V_{CC} is 15V, then the DRV pin output will be pulled down to 8V min. This allows low voltage P-channel MOSFETs with superior $R_{ds(on)}$ to be used as the pass transistor thus increasing efficiency.

Loop Compensation

In order to make sure that the current and the voltage regulation loops are stable, an 100nF ceramic capacitor from the COM pin to GND is necessary.

Input Capacitors

Since the input capacitor(C_1 in Figure 1) is assumed to absorb all input switching ripple current in the converter, it must have an adequate ripple current rating. Worst-case RMS ripple current is approximately one-half of output charge current.

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Application Information

In order to depress the high-frequency oscillation during P-channel MOSFET's turning on and off, it is best that the input capacitor consists of the following 3 capacitors in parallel:

- Electrolytic capacitor for low-frequency filtering
- A ceramic capacitor from 1 μ F to 10 μ F
- A high-frequency capacitor from 47nF to 1 μ F

Output Capacitors

The selection of output capacitor (C_o in Figure 1) is primarily determined by the ESR required to minimize ripple voltage and load step transients. Generally a capacitor of 10 μ F to 47 μ F can meet requirements.

If only ceramic capacitor is used, cares must be taken that some ceramic capacitors exhibit large voltage coefficient, which may lead to high voltage at BAT pin when battery is not present. In this case, the capacitor value should be increased properly so that no damage will be done.

Inductor Selection

During P-channel MOSFET's on time, the inductor current increases, and decreases during P-channel MOSFET's off time, the inductor's ripple current increases with lower inductance and higher input voltage. Higher inductor ripple current results in higher charge current ripple and greater core losses. So the inductor's ripple current should be limited within a reasonable range.

The inductor's ripple current is given by the following formula:

$$\Delta I_L = \frac{1}{f(L)} V_{BAT} \left(1 - \frac{V_{BAT}}{V_{CC}}\right)$$

Where,

f is the switching frequency 550kHz

L is the inductor value

V_{BAT} is the battery voltage

V_{CC} is the input voltage

A reasonable starting point for setting inductor ripple current is $\Delta I_L \leq 0.3 \times I_{CH}$, I_{CH} is the charge current.

Remember that the maximum ΔI_L occurs at the maximum input voltage and the lowest inductor value. So lower charge current generally calls for larger inductor value.

So the inductor value should meet the requirement of the following formula:

$$L \geq \frac{V_{BAT} \cdot (V_{CC} - V_{BAT})}{0.3 \cdot I_{CH} \cdot f \cdot V_{CC}}$$

If solar panel is used as the input supply, the inductor value should be increased accordingly.

MOSFET Selection

The HCR9754 uses a P-channel power MOSFET switch. The MOSFET must be selected to meet the efficiency or power dissipation requirements of the charging circuit as well as the maximum temperature of the MOSFET.

The peak-to-peak gate drive voltage is set internally, this voltage is typically 5.5V. Consequently, logic-level threshold MOSFETs must be used. Pay close attention to the BV_{DSS} specification for the MOSFET as well; many of the logic-level MOSFETs are limited to 30V or less.

Selection criteria for the power MOSFET includes the "on" resistance $R_{ds(on)}$, total gate charge Q_g , reverse transfer capacitance C_{RSS} , input voltage and maximum current.

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Application Information

The MOSFET power dissipation at maximum output current is approximated by the equation:

$$P_d = \frac{V_{BAT}}{V_{CC}} \times R_{ds(on)} \times I_{CH}^2 \times (1 + 0.005 dT)$$

Where:

P_d is the power dissipation of the power MOSFET

V_{BAT} is the maximum battery voltage

V_{CC} is the minimum input voltage

$R_{ds(on)}$ is the power MOSFET's on resistance at room temperature

I_{CH} is the charge current

dT is the temperature difference between actual ambient temperature and room temperature(25°C)

In addition to the $I^2 R_{ds(on)}$ loss, the power MOSFET still has transition loss, which are highest at the highest input voltage. Generally speaking, for $V_{IN} < 20V$, the $I^2 R_{ds(on)}$ loss may be dominant, so the MOSFET with lower $R_{ds(on)}$ should be selected for better efficiency; for $V_{IN} > 20V$, the transition loss may be dominant, so the MOSFET with lower C_{RSS} can provide better efficiency. C_{RSS} is usually specified in the MOSFET characteristics; if not, then C_{RSS} can be calculated using $C_{RSS} = Q_{GD} / \Delta V_{DS}$.

Diode Selection

The diodes D1 and D2 in Figure 3 are schottky diode, the current rating of the diodes should be at least the charge current limit, the voltage rating of the diode should exceed the maximum expected input voltage.

The diode that is much larger than that is sufficient can result in larger transition losses due to their larger junction capacitance.

Diode D1 in Figure 3 is used as block diode to prevent battery current from flowing back to V_{CC} when input supply is absent. Without D1, HCR9754 consumes about 30μA current from battery($V_{BAT}=16V$), so diode D1 can be removed if the 30μA battery current is not a concern.

Battery Current In Sleep Mode

In the typical application circuit shown in Figure 3, when input voltage is powered off or lower than battery voltage, HCR9754 will enter sleep mode. In sleep mode, the battery current includes:

(1) The current into BAT pin and CSP pin, which is about 3.8μA($V_{BAT}=16V$).

(2) The current from battery to V_{CC} pin via diode D1, which is determined by D1's leakage current.

If diode D1 is not used, then the current flowing to V_{CC} pin via inductor and body diode of P-channel MOSFET is about 25μA($V_{BAT}=16V$).

(3) The current from battery to GND via diode D2, which is also determined by D2's leakage current.

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT

Application Information

P-channel MOSFET to Block Current Flowing back from Battery

In the application circuit of Figure 5, diode D1 is used to prevent the battery current from flowing back. The diode D1 can be replaced by a P-channel MOSFET

as shown in Figure 5 to reduce power dissipation, M2 serves the purpose. C4 in Figure 3 is ceramic capacitor whose capacitance is between 1 μ F and 10 μ F, and should be very close to HCR9754's V_{CC} pin in PCB.

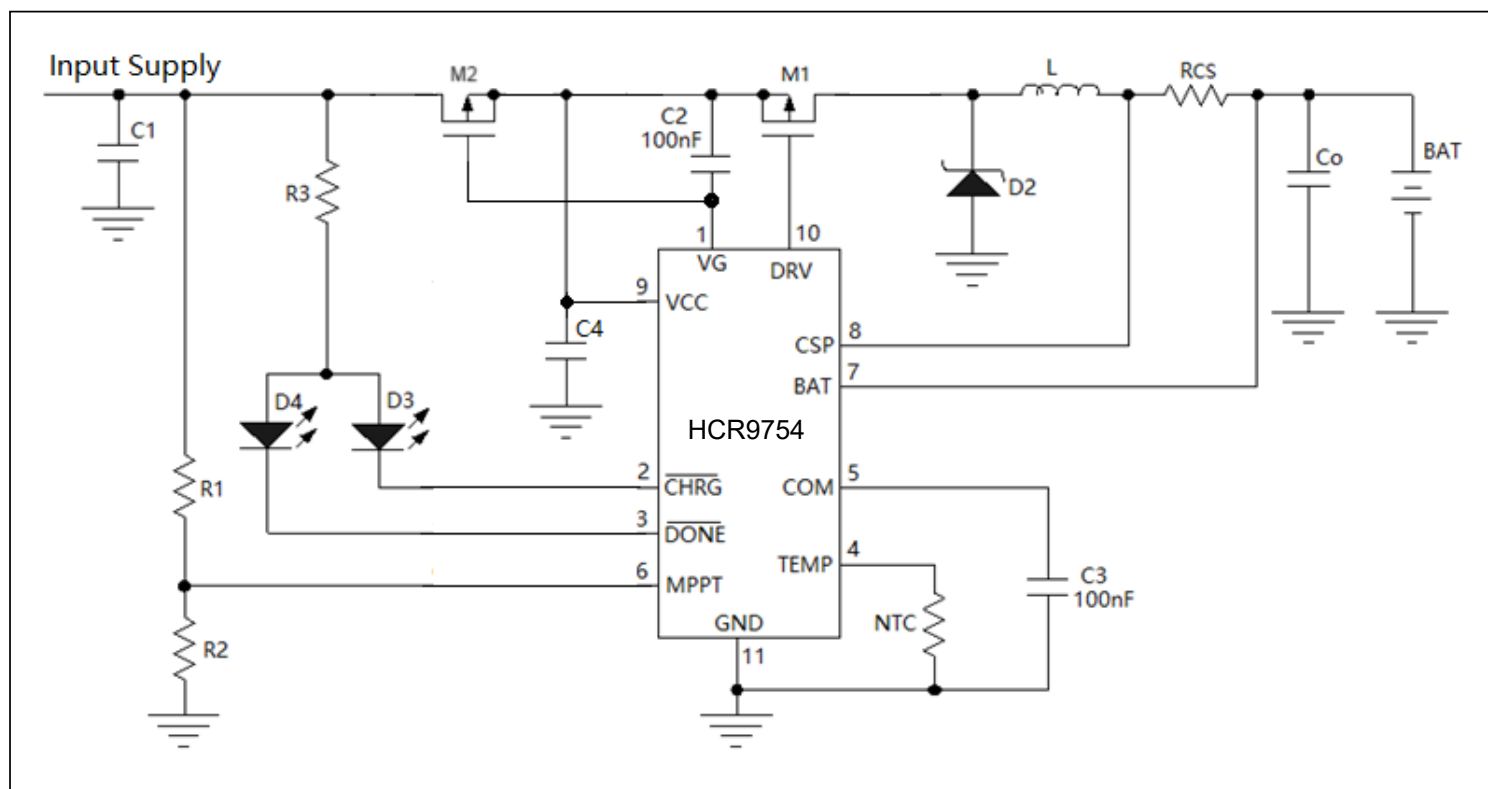


Figure 5. P-channel MOSFET to Block Battery Current Flowing back

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT

Application Information

PCB Layout Considerations

When laying out the printed circuit board, the following considerations should be taken to ensure proper operation of the IC.

(1) To minimize radiation, the 2 diodes, pass transistor, inductor and the input bypass capacitor traces should be kept as short as possible. The positive side of the input capacitor should be close to the source of the P-channel MOSFET; it provides the AC current to the pass transistor. The connection between the diode and the pass transistor should also be kept as short as possible.

(2) The grounding terminal of compensation capacitor connected at the COM pin and the resistor divider at MPPT pin should return to the ground pin of the IC. This will prevent ground noise from disrupting the loop stability.

(3) Place R_1 , R_2 and C_3 as close to the HCR9754 as possible.

(4) Output capacitor ground and catch diode (D2 in Figure 1) ground connections need to feed into same copper that connects to the input capacitor ground before tying back into system ground.

(5) Analog ground and power ground (or switching ground) should return to system ground separately.

(6) The ground pins also works as a heat sink, therefore use a generous amount of copper around the ground pins. This is especially important for high V_{CC} and/or high gate capacitance applications.

(7) Place the charge current sense resistor R_{CS} right next to the inductor output but oriented such that the IC's CSP and BAT traces going to R_{CS} are not long. The 2 traces need to be routed together as a single pair on the same layer at any given time with smallest trace spacing possible.

(8) The CSP and BAT pins should be connected directly to the 2 terminals of current sense resistor (Kelvin sensing) for best charge current accuracy. See Figure 5 as an example.

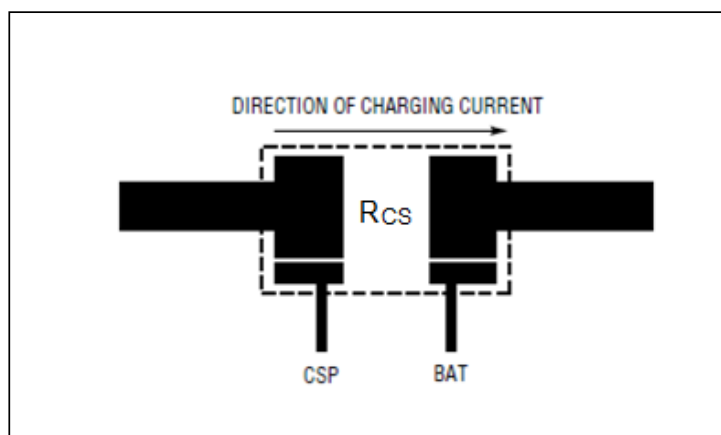
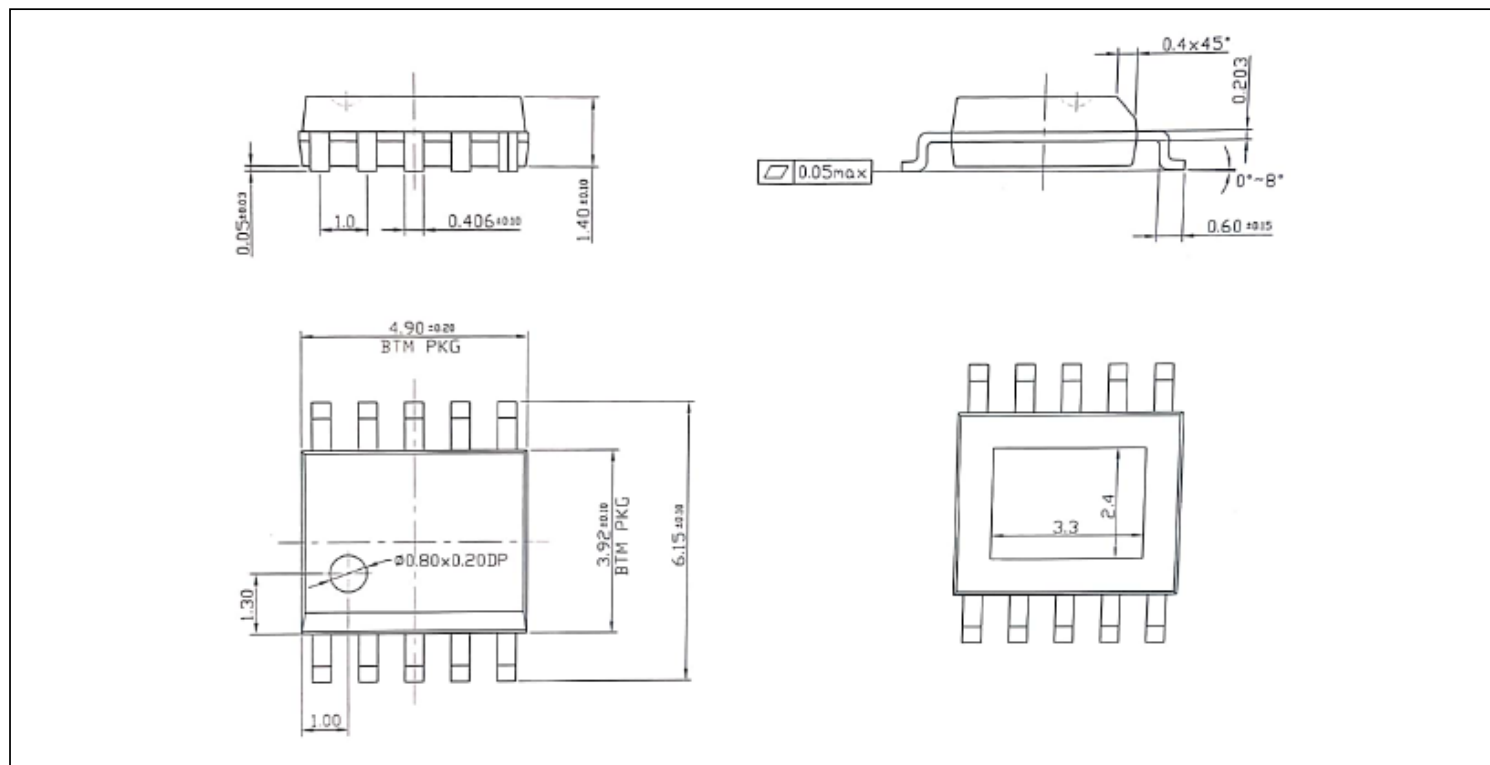


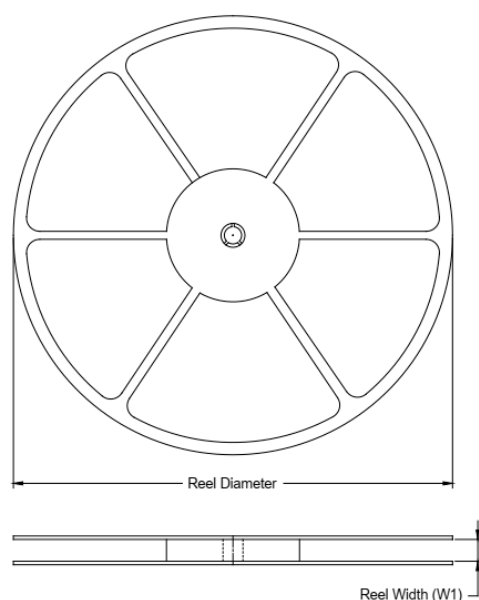
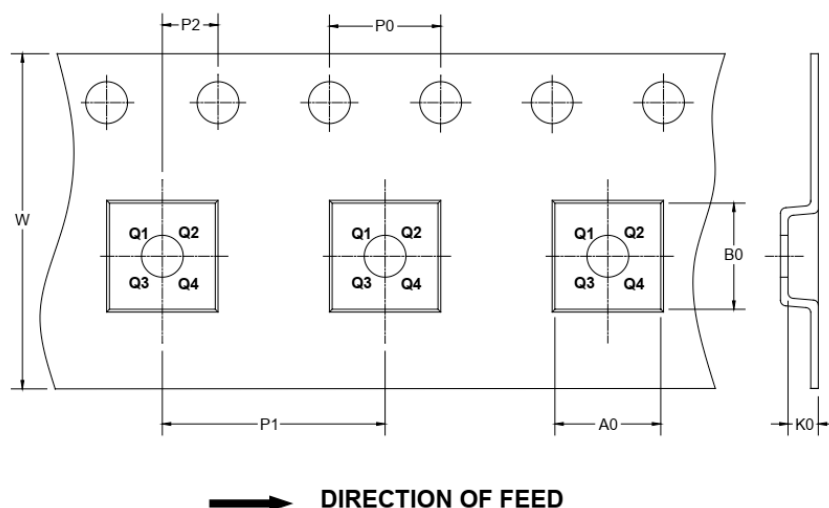
Figure 6. Kelvin Sensing of Charge Current

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT
Package Outline Dimensions

eSSOP-10



Parameter	Dimension (mm, except angles)
Package Height	1.40 ± 0.10
Stand-off Height	0.05 ± 0.03
Body Length (BTM PKG)	4.90 ± 0.20
Body Width (BTM PKG)	3.92 ± 0.10
Overall Width	6.15 ± 0.30
Lead Pitch	1.0
Lead Width	0.406; tolerance: see drawing
Lead Thickness	0.203
Lead Length	0.60 ± 0.15
Lead Angle	0° to 8°
Exposed Pad	3.3 × 2.4
Flatness	0.05 max
Chamfer	0.4 × 45°
Pin-1 Mark (Diameter × Depth)	Ø0.80 × 0.20 DP
Pin-1 Mark Centre Offsets (X × Y)	1.00 × 1.30

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT
Tape and Reel Information
REEL DIMENSIONS

TAPE DIMENSIONS


NOTE: The picture is only for reference. Please make the object as the standard.

Key Parameter List of Tape and Reel

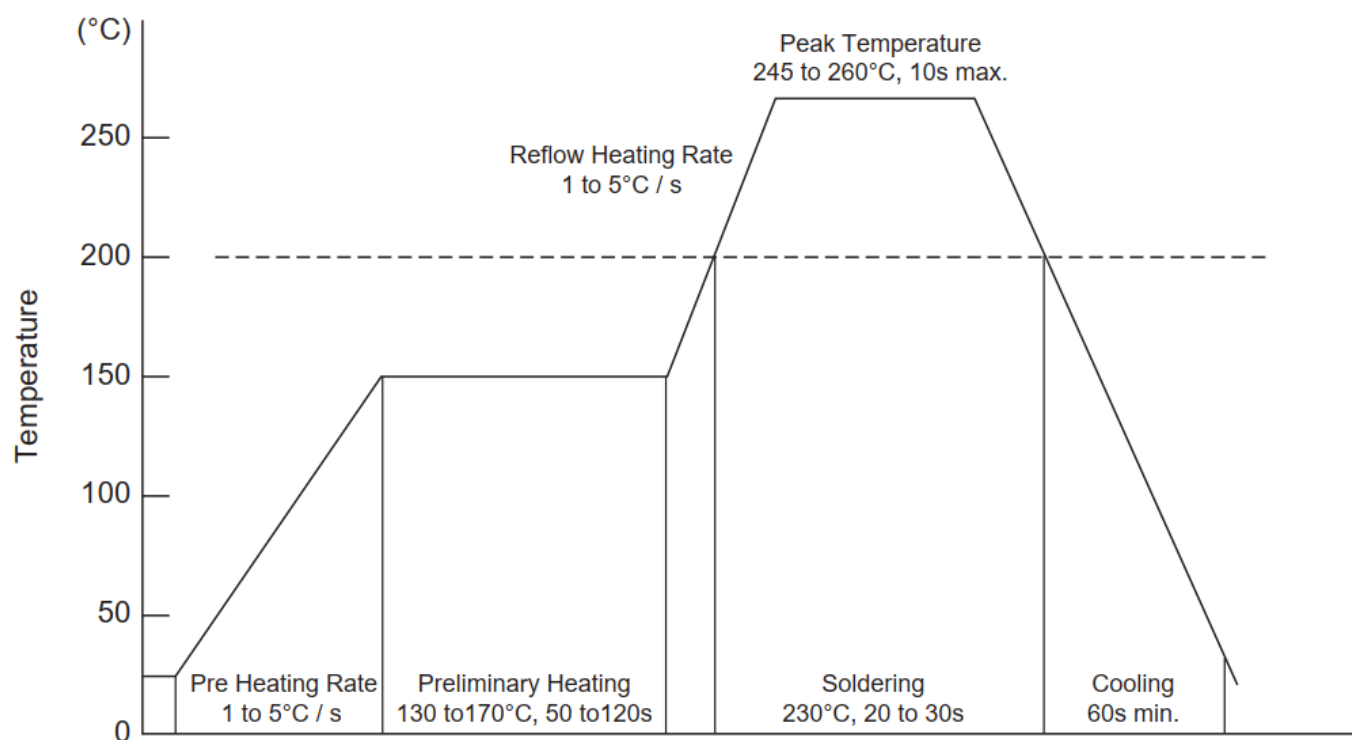
Package Type	Reel Diameter	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P0 (mm)	P1 (mm)	P2 (mm)	W (mm)	Pin1 Quadrant
eSSOP-10	13"	12.4	5.20	3.30	1.60	4.0	8.0	2.0	12.0	Q1

Quantity per Reel: 4000

4A, 4-Cell Li-ion Battery Charger with Photovoltaic MPPT

Conditions of Soldering and Storage

Recommended Condition of Reflow Soldering



Recommended peak temperature is over 245°C. If peak temperature is below 245°C, you may adjust the following parameters:

- Time length of peak temperature (longer)
- Time length of soldering (longer)
- Thickness of solder paste (thicker)

Conditions of Hand Soldering

- Temperature: 300°C
- Time: 3s max
- Times: one time

Storage Conditions

- Temperature: 5 to 40°C
- Humidity: 30 to 80% RH
- Recommended period: One year after manufacturing